

# Work Order ID 128588

**\*128588\***

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Item ID: D206-628-023RLC Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Heli-Access-Step™ LH - High Gear, Float Compatible 206L/L1/L3/L4  
 Start Date: 1/19/15 Start Qty: 2.00 **\*2\*** Cust Item ID:  
 Required Date: 2/06/15 Req'd Qty: 2.00 **\*2\*** Customer:  
 Reference:

Approvals: Process Plan: ML5 Date: 1501-19 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                                            | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|---------------------------------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| <b>Draw Nbr</b>                | <b>Revision Nbr</b>                                                 |                      |         |        |              |               |               |                  |                |
| IIN D206-628                   | REV G                                                               | <b>*SR</b>           |         |        |              |               |               |                  |                |
| 100                            | Document Control                                                    | 0.00                 |         |        |              |               |               | <u>ML5</u>       | <u>1501-29</u> |
| <b>*100*</b>                   | DOCUMENT CONTROL                                                    |                      |         |        |              |               |               |                  | <u>(2)</u>     |
| DC                             | Memo                                                                | 0.00                 |         |        |              |               |               |                  |                |
| Doc.Control -USB or Paperwork  | Photocopy blue file and type labels as per PPP D206-628-023 CHG 003 |                      |         |        |              |               |               |                  |                |
|                                |                                                                     |                      |         |        |              |               |               |                  |                |
| 110                            | Pick Kit                                                            | 0.00                 |         |        |              |               |               |                  |                |
| <b>*110*</b>                   |                                                                     |                      |         |        |              |               |               |                  |                |
| Packaging                      | Memo                                                                | 0.00                 |         |        |              |               |               |                  |                |
| Packaging                      |                                                                     |                      |         |        |              |               |               |                  |                |
| 120                            | QC4- 100% Inspect kits for completeness                             | 0.00                 |         |        |              |               |               |                  |                |
| <b>*120*</b>                   |                                                                     |                      |         |        |              |               |               |                  |                |
| QC                             | Memo                                                                | 0.00                 |         |        |              |               |               |                  |                |
| Quality Control                |                                                                     |                      |         |        |              |               |               |                  |                |

FEB 05 2015

MAR 05 2015

DAS  
26  
9-89

JAN 29 2015

DAS  
06  
9-89

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Item ID: D206-628-023RLC Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Heli-Access-Step™ LH - High Gear, Float Compatible 206L/L1/L3/L4  
 Start Date: 1/19/15 Start Qty: 2.00 \*2\* Cust Item ID:  
 Required Date: 2/06/15 Req'd Qty: 2.00 \*2\* Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description                               | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130                            | Packaging                                              | 0.00                 |         |        |              |               |               |                  |                |
| *130*                          |                                                        |                      |         |        |              |               |               |                  |                |
| Packaging                      | Memo                                                   | 0.00                 |         |        |              |               |               |                  |                |
| Packaging                      | Identify and pack for shipping as per PPP D206-628-023 |                      |         |        |              |               |               |                  |                |
|                                | Location: _____                                        |                      |         |        |              |               |               |                  |                |
|                                | PPP Rev: _____                                         |                      |         |        |              |               |               |                  |                |
| 140                            | QC21- Final Inspection - Work Order Release            | 0.00                 |         |        |              |               |               |                  |                |
| *140*                          |                                                        |                      |         |        |              |               |               |                  |                |
| QC                             | Memo                                                   | 0.00                 |         |        |              |               |               |                  |                |
| Quality Control                |                                                        |                      |         |        |              |               |               |                  |                |

MM MAR 06 2015 2 DAS 06

MLJ 1503-05

15-3-5

# Picklist Print

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Work Order ID: 128588

**\*128588\***

Parent Item: D206-628-023RLC

**\*D206-628-023RLC\***

Parent Item Name: Heli-Access-Step™ LH - High Gear, Float Compatible 206L/L1/L3/L4

Start Date: 1/19/15

Required Date: 2/06/15

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 14.09.23 NEW ISSUE LL VERF:DD

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

AN4C14A

Purchased

No

120

Each

344.0000

8

**\*AN4C14A\***

Bolt

\*\*

8x m131452

DAS  
28  
9-89

Location

Loc Qty

Loc Code

FG

25

118706

20

123021

5

ST344

319

m130716

319

AN4C15A

Purchased

No

120

Each

66.0000

8

**\*AN4C15A\***

Bolt

\*\*

m131377

DAS  
28  
9-89

Location

Loc Qty

Loc Code

FG

10

120360

10

ST343

56

M130466

6

M130716

50

D2731-7

Manufactured

No

120

Each

72.0000

8

**\*D2731-7\***

Mounting Lug

\*\*

Location

Loc Qty

Loc Code

ST520

72

104219

12

113240

10

116802

50

DAS  
28  
9-89

JAN 29 2015

DAS  
46  
9-89

# Picklist Print

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Work Order ID: 128588

**\*128588\***

Parent Item: D206-628-023RLC

**\*D206-628-023RI C\***

Parent Item Name: Heli-Access-Step™ LH - High Gear, Float Compatible 206L/L1/L3/L4

Start Date: 1/19/15

Required Date: 2/06/15

Start Qty: 2.00

Required Qty: 2.00

D2732

Manufactured No

120 f

821.0000

4

\*\*

DAS  
46  
9-89

DAS  
26  
9-89

**\*D2732\***  
Rubber Extrusion

8X0300  
DAS  
86  
9-89

Location

Loc Qty

Loc Code

ST412

471

117118

471

ST639

350

117118

350

(D2732-030) Cut (8) at 3.00"

D2842-041

Manufactured No

120 Each

0.0000

2

\*\*

DAS  
46  
9-89

128592

**\*D2842-041\***

Step Assembly, 206 Float

D3394-043

DAS  
86  
9-89

Manufactured No

120 Each

47.0000

8

\*\*

DAS  
46  
9-89

DAS  
26  
9-89

**\*D3394-043\***

Lug

DAS  
86  
9-89

Location

Loc Qty

Loc Code

ST528

47

116859

8

124220

39

120

Each

1,189.000

12

24

\*\*

DAS  
46  
9-89

DAS  
26  
9-89

MS21043-4

**\*MS21043-4\***

Nut

DAS  
86  
9-89

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

502

m128798

502

ST304

647

m128798

613

m128818

34

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Work Order ID: 128588

**\*128588\***

Parent Item: D206-628-023RLC

**\*D206-628-023RLC\***

Parent Item Name: Heli-Access-Step™ LH - High Gear, Float Compatible 206L/L1/L3/L4

Start Date: 1/19/15

Required Date: 2/06/15

Start Qty: 2.00

Required Qty: 2.00

NAS1149C0432R

Purchased

No

120

Each

1,617.000

24

48

**\*NAS1149C0432R\***

WASHER

\*\*

## Location

## Loc Qty

## Loc Code

GA 1508

m125807 1508

ST271 109

m125807 109

NAS1515H3

Purchased

No

120

Each

121.0000

**\*NAS1515H3\***

Washer

\*\*

## Location

## Loc Qty

## Loc Code

FG 10

123301 10

GA 72

m129521 72

ST266 39

m128635 39

NAS1515H4L

Purchased

No

120

Each

239.0000

**\*NAS1515H4L\***

Washer

\*\*

## Location

## Loc Qty

## Loc Code

FG 32

103691 32

ST266 207

m130466 109

m131026 98

DAS  
26  
9-89

JAN 29 2015

DAS  
46  
9-89

5.2 D206-628-013/-014/-023/-024/-033/-034 FLOAT COMPATIBLE DART HELI-ACCESS-STEPS™ PARTS LIST

| Qty<br>-013 | Qty<br>-014 | Qty<br>-023 | Qty<br>-024 | Qty<br>-033 | Qty<br>-034 | Part Number   | Description                        |
|-------------|-------------|-------------|-------------|-------------|-------------|---------------|------------------------------------|
| X           |             |             |             |             |             | D206-628-013  | 206 A/B FLOAT STEP INST. LH        |
|             | X           |             |             |             |             | D206-628-014  | 206 A/B FLOAT STEP INST. RH        |
|             |             | X           |             |             |             | D206-628-023  | 206 L/L1/L3/L4 FLOAT STEP INST. LH |
|             |             |             | X           |             |             | D206-628-024  | 206 L/L1/L3/L4 FLOAT STEP INST. RH |
|             |             |             |             | X           |             | D206-628-033  | 407 FLOAT STEP INST. LH            |
|             |             |             |             |             | X           | D206-628-034  | 407 FLOAT STEP INST. RH            |
|             |             |             |             |             |             |               |                                    |
|             |             |             |             | 4           | 4           | D2731-3       | MOUNTING LUG                       |
| 4           | 4           | 4           | 4           |             |             | D2731-7       | MOUNTING LUG                       |
| 8           | 8           | 8           | 8           | 8           | 8           | D2732-030     | RUBBER CUSHION                     |
| 1           |             |             |             |             |             | D2841-041     | FLOAT STEP ASSEMBLY LH             |
|             | 1           |             |             |             |             | D2841-042     | FLOAT STEP ASSEMBLY RH             |
|             |             | 1           |             | 1           |             | D2842-041     | FLOAT STEP ASSEMBLY LH             |
|             |             |             | 1           |             | 1           | D2842-042     | FLOAT STEP ASSEMBLY RH             |
|             |             | 2           | 2           | 2           | 2           | D2844-1       | ARM                                |
|             |             | 1           | 1           | 1           | 1           | D2844-3       | ARM                                |
| 2           | 2           |             |             |             |             | D2845         | ARM                                |
|             |             |             |             | 4           | 4           | D3394-041     | MOUNTING LUG                       |
|             |             |             |             | 4           | 4           | *D3394-1      | *LUG                               |
| 4           | 4           |             |             | 8           | 8           | *MS35489-93   | *GROMMET                           |
| 4           | 4           | 4           | 4           |             |             | D3394-043     | MOUNTING LUG                       |
| 4           | 4           | 4           | 4           |             |             | *D3394-3      | *LUG                               |
| 8           | 8           | 8           | 8           |             |             | *MS35489-93   | *GROMMET                           |
| 1           | 1           |             |             |             |             | D4064-041     | MOUNTING LUG                       |
| 1           | 1           |             |             |             |             | *D4064-1      | *LUG                               |
| 2           | 2           |             |             |             |             | *MS35489-93   | *GROMMET                           |
|             |             |             |             |             |             |               |                                    |
| 2           | 2           | 3           | 3           | 3           | 3           | AN3C4A        | BOLT                               |
| 4           | 4           |             |             |             |             | AN4C13A       | BOLT                               |
| 4           | 4           | 4           | 4           | 8           | 8           | AN4C14A       | BOLT                               |
| 4           | 4           | 8           | 8           | 4           | 4           | AN4C15A       | BOLT                               |
| 2           | 2           | 3           | 3           | 3           | 3           | NAS1149C0363R | WASHER (OR AN960C10)               |
| 16          | 16          |             |             |             |             | NAS1149C0463R | WASHER (OR AN960C416)              |
| 8           | 8           | 24          | 24          | 24          | 24          | NAS1149C0432R | WASHER (OR AN960C416L)             |
| 24          | 24          | 24          | 24          | 24          | 24          | NAS1515H4L    | WASHER                             |
| 12          | 12          | 12          | 12          | 12          | 12          | *MS21043-4    | NUT                                |
| 2           | 2           | 3           | 3           | 3           | 3           | NAS1515H3     | WASHER                             |

\*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

5.3 QUICK RELEASE PIP PIN KIT

| Qty<br>-011 | Part Number | Description               |
|-------------|-------------|---------------------------|
| X           | DSI9235-011 | QUICK RELEASE PIP PIN KIT |
| 4           | BLRS-020    | QUICK RELEASE PIN         |